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## Contribution of the luminescence phenomena of nc-Si to the performances of the industrial mc-Si solar cells

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Abstract: In this study, we attempt the contribution of the silicon nanocrystal nc-Si luminescence phenomena to the performance of the conventional multicrystalline mc-Si solar cells. These nc-Si are embedded in the hydrogenated silicon nitride dielectric layers. The experimental results are obtained by different characterizations. It was found that the optimum temperature is around 720°C with a good homogeneous distribution of nc-Si (3-5nm). However, to validate our results on silicon solar cells, we deposited silicon-rich silicon nitride layers on p-type (0.5 ohm.cm) and diffused POCl<sub>3</sub>(40 ohm/sq) substrates. Then, we performed thermal annealing at 720°C under mixture of gas (N<sub>2</sub>/H<sub>2</sub>) during one hour. After, we made the screen printing metallization. The I-V measurements under AM1.5G are carried out and they showed 0.4% increase of the absolute efficiency.

## Introduction

Recently, the SiN<sub>x</sub>:H layers have been widely used in the industrial silicon solar cells as photon energy converter[1]. Indeed, the privilege of these converters is based on remarkable luminescent properties of nc-Si embedded in the layers SiN<sub>x</sub>:H. These new materials have the ability to convert high energy blue photons to low energy red photons that can be absorbed by the bulk of the crystalline silicon [2]. Furthermore, optimizing the performance of the third generation solar cells can be done through appropriate monitoring of the characteristics of nc-Si (size, density, passivation, etc..), the quality of the layer and the technological conditions of annealing. Through previous research, scientists have shown the possibility of forming nc-Si during the deposition 'in situ' layers SiN<sub>x</sub>:H [3] by PECVD at low temperatures or after deposition 'ex-situ' by using thermal annealing under controlled atmosphere [4]. Indeed, the use of thermal annealing promotes the coalescence of silicon atoms resulting mainly from the breaking of molecular bonds Si-H and Si-N. It also improves the passivation of defects at interfaces nc-Si/SiN<sub>x</sub>:H. However, we report in this paper the contribution of these down converters to the efficiency of the mc-Si solar Cells.

## Experimental Study

The investigated solar cells are fabricated from a  $125x125mm^2$  multi-crystalline silicon wafers doped P ( $\rho = 0.1\Omega cm$ ) with 200  $\mu m$  of thickness. A pyramidal texturization silicon wafers is performed in a chemical bath KOH at  $80^{\circ}C$ , followed by a  $40~\Omega/\Box$  diffusion of phosphorus at  $825^{\circ}$  C using a POCl<sub>3</sub> source (Surface concentration  $N_s=5.10^{20}cm^{-3}$ ). After phosphorus glass 'PSG' removal, an antireflection coating based on silicon nitride (refractive index n=2.05 and thickness d = 80nm) is been deposited within a PECVD reactor using a mixture of gases silane and ammonia. The deposition temperature is about  $300^{\circ}C$  and the pressure is close to  $10^{-2}mbar$ . However, the antireflective layers were thermally annealed at different temperatures  $600^{\circ}C-900^{\circ}C$  and atmospheres ( $N_2$ ,  $N_2/H_2$  and  $O_2$ ). It should be noted that in this study, we use the temperature at its ideal value about  $720^{\circ}C$ .